

COMPANY PROFILE

PRECISION ENGINEERING

EST. 1995 · LUDHIANA, PUNJAB, INDIA

BK

ENGINEERING

WORKS

PRECISION COLD FORGING TOOLING MANUFACTURER



ISO 9001:2015 CERTIFIED

CERT. No. QMS/916E/0826

ESTABLISHED

1995

FOUNDER

Mr. Binder Sharma

EXPERIENCE

30+ Years

TOOLING RANGE

8B to 38B

FACTORY AREA

1100 Gaj

CERTIFICATION

ISO 9001:2015

E-116, PHASE-IV, FOCAL POINT · LUDHIANA - 141010 · PUNJAB, INDIA

— NAVIGATE THE PROFILE

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01

— COMPANY OVERVIEW

ABOUT BK ENGINEERING

TRUSTED MANUFACTURER OF PRECISION COLD FORGING TOOLING

BK Engineering Works is a trusted manufacturer of precision cold forging tooling for the fastener industry. Established in **1995** by **Mr. Binder Sharma**, we specialise in Dies, Punches, KO Pins, Segments, Wire Cutter Holders and complete tooling for multi-station nut forming machines.

With over **three decades of engineering expertise**, premium raw materials and advanced manufacturing, we build lasting relationships with clients across India.

1995

ESTABLISHED

30+

YEARS

1100

GAJ AREA

8-38B

RANGE

11

PRODUCTS

4

GRADES



PRODUCTION FLOOR

COMPANY AT A GLANCE

- COMPANY
BK Engineering Works
- FOUNDER
Mr. Binder Sharma
- ESTABLISHED
Year 1995
- FACTORY AREA
1100 Gaj
- EXPERIENCE
30+ Years
- SPECIALITY
Cold Forging Tooling
- LOCATION
Focal Point, Ludhiana

02

— STRATEGIC DIRECTION

MISSION, VISION & QUALITY

◆ OUR VISION

India's Largest & Most Trusted Cold Forge Tool Room

To become India's largest and most trusted **Cold Forge Tool Room**, recognised globally for world-class tooling with exceptional quality, durability and reliability.



◆ OUR MISSION

To provide **premium-quality cold forging tooling** worldwide, maintaining the highest standards of **precision, durability and innovation** at every stage.



◆ QUALITY POLICY

Quality is the foundation of BK Engineering Works. Every product is manufactured under strict quality-control procedures using premium raw materials.

We focus on **dimensional accuracy, superior finish and maximum tool life** — every tool inspected before dispatch.

100%

INSPECTED

VACUUM

HEAT TREATED

PREMIUM

MATERIALS

8-38B

TOOL RANGE

03

— OUR STRENGTHS & ADVANTAGES

WHY CHOOSE US

For over three decades, clients across India have trusted BK Engineering Works for precision, reliability and consistent quality in cold-forging tooling.



30+

Years of Experience

Three decades of proven tooling expertise.



100%

Quality Inspection

In-process checks and final verification.



VAC

Vacuum Heat Treated

Maximum hardness and wear resistance.

— FURTHER STRENGTHS

- **Premium Raw Materials**
M2, M35, EN24 and premium carbide
- **Advanced CNC & EDM**
Modern machinery for complex geometries
- **Custom Tooling Solutions**
Built from customer AutoCAD drawings
- **On-Time Delivery**
Reliable lead times and consistent dispatch
- **Reliable Customer Support**
Responsive service and assistance
- **High Precision Manufacturing**
CNC, VMC and EDM to exact tolerances
- **Long Tool Life**
Durability under repeated high-load forming
- **Competitive Pricing**
Fair pricing without compromising quality
- **Experienced Technical Team**
Skilled engineers at every stage



RAW MATERIAL

Every tool begins
as a bar of steel.

BK ENGINEERING WORKS

04

— MANUFACTURING FACILITIES

INFRASTRUCTURE

BK Engineering Works operates from a dedicated **1100 Gaj** manufacturing facility at Focal Point, Ludhiana — equipped with modern CNC, VMC, EDM, grinding and vacuum heat-treatment infrastructure enabling complete in-house tooling manufacture from raw material to finished product.

**PRODUCTION FLOOR****PRIMARY UNIT****Machining & Tool Room**

CNC, VMC, EDM, wire-cut and turning machines for precision manufacture of dies, punches, KO pins and segments.

CNC

VMC

EDM

WIRE

TURN

MILL

FINISHING WING**Heat Treatment & QC**

Vacuum heat treatment, surface, cylindrical and ID grinding, die fitting and final dimensional inspection.

VAC

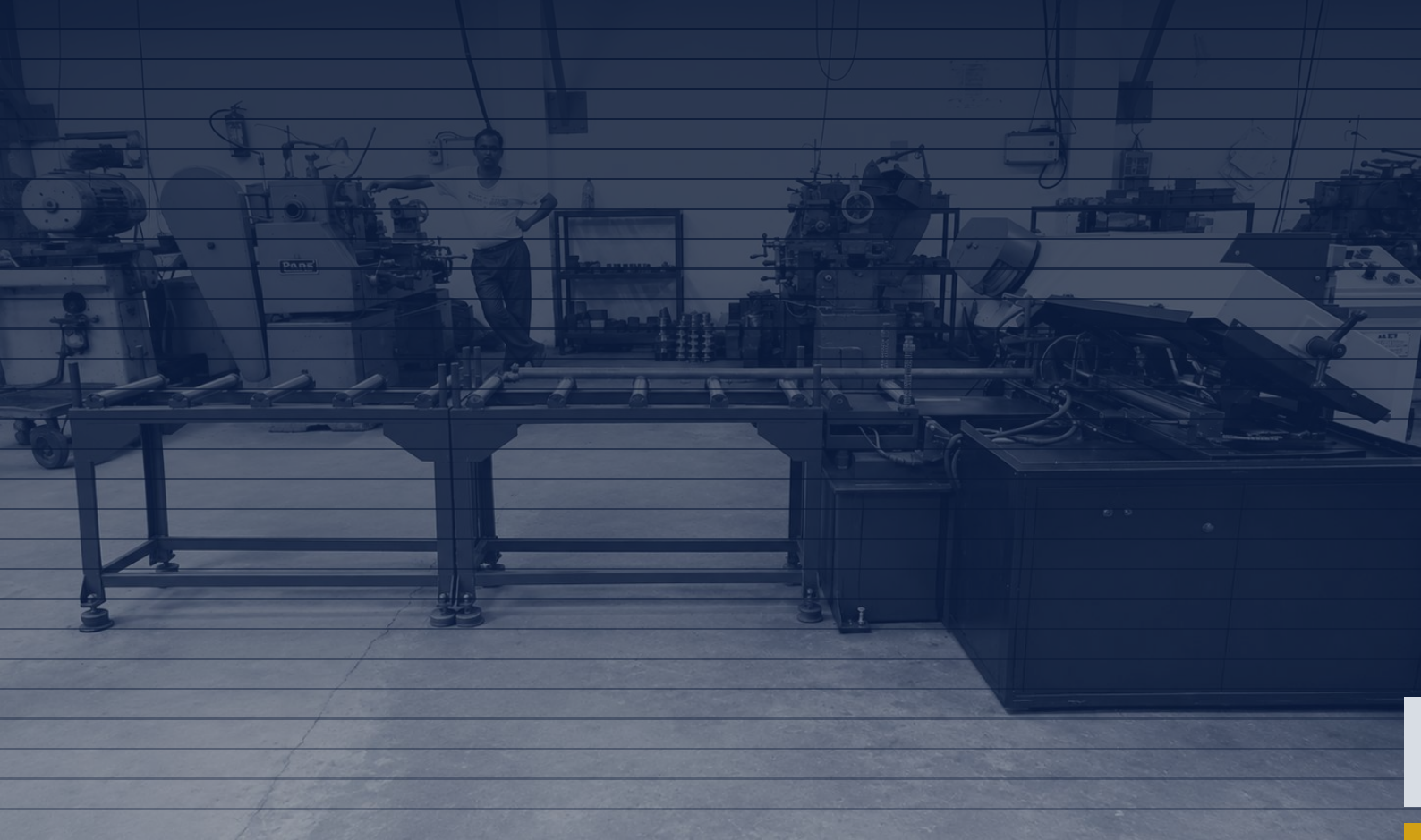
HT

GRIND

FINISH

QC

INSPECT



05

MANUFACTURING MACHINERY

Twenty-four machines across cutting, turning, milling, EDM, grinding, heat treatment and inspection — enabling complete in-house manufacture of precision cold-forging tooling.

42

UNITS INSTALLED

16

MACHINE TYPES

8-38B

TOOLING RANGE

VAC

HEAT TREATED

05

— MANUFACTURING MACHINERY

OUR MACHINERY

01



— VERTICAL MACHINING

CNC Machining Centre

Vertical machining centre with digital control for precision machining of die, punch and holder profiles. Multi-axis capability with on-screen tool-path verification ensures exact dimensional accuracy on every tool.

— MACHINING & ELECTRICAL DISCHARGE

CNC/VMC, Wire Cut & EDM

High-precision machining centre for cold-forging tooling. Rigid construction and repeatable cycles deliver consistent, OEM-grade output across production batches.

02



05

— MANUFACTURING MACHINERY · CONTINUED

EDM & WIRE-CUT

— ELECTRICAL DISCHARGE · 500 × 300

Elektra SE-35 Die-Sink EDM

Large-bed die-sinking EDM for intricate internal profiles and cavities in hardened tool steel that cannot be produced by conventional machining — essential for nut-former dies and segments.



— WIRE ELECTRICAL DISCHARGE

CNC Wire-Cut EDM

CNC wire-cut EDM for fine-profile cutting with tight kerf control. Delivers finish-ready edges and complex tooling geometries to exact tolerance.

05

— MANUFACTURING MACHINERY · CONTINUED

EDM & GRINDING



— PRECISION CAVITY WORK

Reliable Die-Sink EDM

Reliable-make EDM machine for precision cavity and profile work on cold-forging dies. Consistent spark control for repeatable, high-accuracy results.

— CENTERLESS GRINDING

Centerless Grinding Machine

Centerless grinder for outside-diameter grinding of punches, pins and die bodies — holding exact roundness and size through the length of the part after heat treatment.



05

— MANUFACTURING MACHINERY · CONTINUED

TURNING & MILLING

— LAPPING & FINISHING

Punch Lapping Machine

Punch lapping machine used to lap punch and pin surfaces to a fine finish after grinding — removing tool marks, refining size and producing the smooth working surface that forming demands.



— WIRE ELECTRICAL DISCHARGE

Wire Cut EDM Machine

Wire-cut EDM with digital read-out for programming and monitoring fine-profile cuts — producing sharp corners and narrow features in fully hardened tool steel.

05

— MANUFACTURING MACHINERY · CONTINUED

GRINDING & FINISHING

09



— SURFACE & PROFILE GRINDING

Surface Grinding Machine

Precision surface grinder for flat and profile finishing of hardened tooling — correcting heat-treatment movement and bringing faces to final size and finish.

— FACE GRINDING

Cup Wheel Grinding Machine

Cup wheel grinder for face and end grinding of tooling components — producing flat, square faces on dies, punches and holders after heat treatment.

10



CONTROL & ACCURACY

Tolerance is not a target.
It is a promise.

M-CODE

M01	Optional Stop
M02	Program End
M03	Spindle CW
M04	Spindle CCW
M05	Spindle Stop
M06	Spindle Stop
M08	Coolant On
M07	Air Conditioner D-Day Air Off
M17	Program Restart
M17	Orientation Poststop
M35	Chuck ID Select
M35	Chuck Open
M36	Dry Air
M31	Part Orientation On
M02	Table Forward
M02	Table Reverse
M35	Cross Bridge Elevation On
M30	Chp Cons. CW
M41	Chp Cons. CW
M42	Mist Collection
M65	Mist Collng. Driw-Coolant On
M50	Vacuum On
M51	Spindle Orient
M55	Chuck Reverse
M54	Var. Initial Measure On
M56	Var Initial Value
M55	Part Reject (Forward) On
M67	Parts Counter Clear
M55	Paint Nism Crossing
M58	Low Pressure Drop-Forward
M59	Low Pressure Drop-Reverse
M65	Workpiece Clamp On
M61	Chp Circle On Down
M67	Scrp Casso Spindle On
M70	Scrp Casso Spindle Constant
M71	Penalty Start Light
M72	Weld Gun 20m
M74	Oil Skimmer CW
M75	Oil Skimmer CCW

GLOBAL
CNC Private Limited GM
216



BK ENGINEERING WORKS

GLOBAL

05

— MANUFACTURING MACHINERY · CONTINUED

EDM & TURNING

— ELECTRICAL DISCHARGE · 500 × 300

Elektra SE-35 Die-Sink EDM — Unit 2

Precision die-sinking EDM with 500 × 300 work envelope for machining internal cavities and profiles in hardened tool steel — producing complex die and segment forms to exact tolerance.



— TURNING OPERATIONS

Welpro Precision Lathe

Welpro precision lathe operated for turning die, punch and holder blanks. Skilled machinists run programmed cycles holding tight concentricity and surface finish before heat treatment.

05

— MANUFACTURING MACHINERY · CONTINUED

EDM & MILLING

13



— ELECTRICAL DISCHARGE · 510 × 300

Elektra SE-35 Die-Sink EDM — Unit 3

Additional die-sinking EDM unit expanding cavity-machining capacity for high-volume tooling production.

— PRECISION MILLING

Milling & Drilling Machine

Precision milling and drilling on tooling components — machining mounting faces, bores and features to drawing specification.

14



15



— SURFACE FINISHING

Surface Finishing Grinder

Surface finishing grinder bringing tooling faces to their final finish before inspection and dispatch.

05

— MANUFACTURING MACHINERY · CONTINUED

CNC TURNING CENTRES

— CNC TURNING

TL-200 CNC Turning Centre

CNC turning centre with programmable control for precision turning of die and punch blanks — delivering repeatable concentricity across production batches.



— CNC TURNING

Trump-35 CNC Lathe

Akebono Trump-35 CNC lathe for high-accuracy turning operations on hardened tool steel, with programmed cycles for consistent output.

— CNC MACHINING

Sinewy 2050 CNC Machine

Global Sinewy 2050 CNC machining centre used for precision tooling components, with digital control and staged tooling at the station.



05

— MANUFACTURING MACHINERY · CONTINUED

GRINDING & TURNING

19



— OD GRINDING

Cylindrical Grinding Machine

Cylindrical grinder for outside-diameter grinding of punches, pins and die bodies — achieving exact tolerance and superior surface finish.

— TURNING OPERATIONS

Precision Lathe

Precision lathe operated for turning tooling blanks to drawing specification ahead of heat treatment and finish grinding.

20



— MATERIAL PREPARATION

Automatic Band Saw

Automatic band saw with powered feed and control cabinet for cutting raw tool-steel bar to size — the first stage of the production flow.

21



05

— MANUFACTURING MACHINERY · CONTINUED

INSPECTION & UTILITIES

— OPTICAL INSPECTION

Profile Projector

Optical profile projector for magnified dimensional verification of tooling profiles — confirming every form against drawing before dispatch.



— SURFACE FINISHING

Surface Finish Grinder

Surface finish grinder for final finishing of tooling faces, producing the smooth, accurate surfaces required before dispatch.

— PNEUMATIC UTILITIES

Air Compressor & Dryer

Screw air compressor with refrigerated dryer supplying clean, dry compressed air to pneumatic tooling and machine systems across the shop floor.



05

— COMPLETE EQUIPMENT SCHEDULE

MACHINE REGISTER

Every machine installed at BK Engineering Works, grouped by function — the full in-house capability from raw bar to finished, inspected tooling.

CUTTING & MATERIAL PREP

• Band Saw Machines	1 automatic + 1 manual	2
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TURNING & MILLING

• CNC Machines	General-purpose CNC	6
• Large CNC Machines	Heavy-duty CNC	6
• Precision Lathes	Turning of tooling blanks	4
• VMC (3-Axis)	Vertical machining centres	2

EDM & WIRE-CUT

• EDM Machines	Die-sinking, cavity & profile work	4
• Wire Cut EDM	Fine-profile CNC cutting	2

GRINDING

• Surface Grinding	Flat & profile grinding	4
• Cylindrical Grinding	OD grinding	4
• Internal (ID) Grinding	Bore grinding	2

FITTING & FORMING

• Die Fitting Machines	Dedicated die fitting	2
• Hydraulic Press	Forming & die fitting	1

HEAT TREATMENT & INSPECTION

• Heat Treatment Machine	Vacuum heat treatment	1
• Hardness Testing Machine	Material verification	1
• Profile Projector	Optical dimensional check	1

TOTAL UNITS INSTALLED

16 MACHINE TYPES · 24 PHOTOGRAPHED IN THIS CATALOGUE

42

06

— QUALITY ASSURANCE & STANDARDS

QUALITY STANDARDS

Quality is the foundation of BK Engineering Works. Every tool is manufactured under strict quality-control procedures and inspected to exact tolerances before dispatch — meeting international quality standards.

◆ RAW MATERIALS

M2

High Speed Steel

M35

Cobalt HSS

EN24

Alloy Steel

WC

Premium Carbide

◆ HEAT TREATMENT

Vacuum Heat Treatment

To achieve maximum hardness, wear resistance and longer tool life, most products undergo premium vacuum heat treatment — ensuring superior quality, distortion-free results and consistent performance across every batch of cold-forging tooling.

HARDNESS

MAX

WEAR

HIGH

LIFE

LONG



HEAT TREATMENT FURNACE

◆ INSPECTION & CONTROL



Process Control

Documented procedures and control parameters at every workstation.



In-Process Inspection

100% dimensional checks using calibrated instruments.



Final Verification

Profile projector, hardness tester and gauge checks before dispatch.



Consistent Performance

Every tool checked against drawing specifications.



IN-PROCESS INSPECTION

Every tool verified against drawing specification.



— FINISHED TOOLING

We build the tools
that build the fastener.

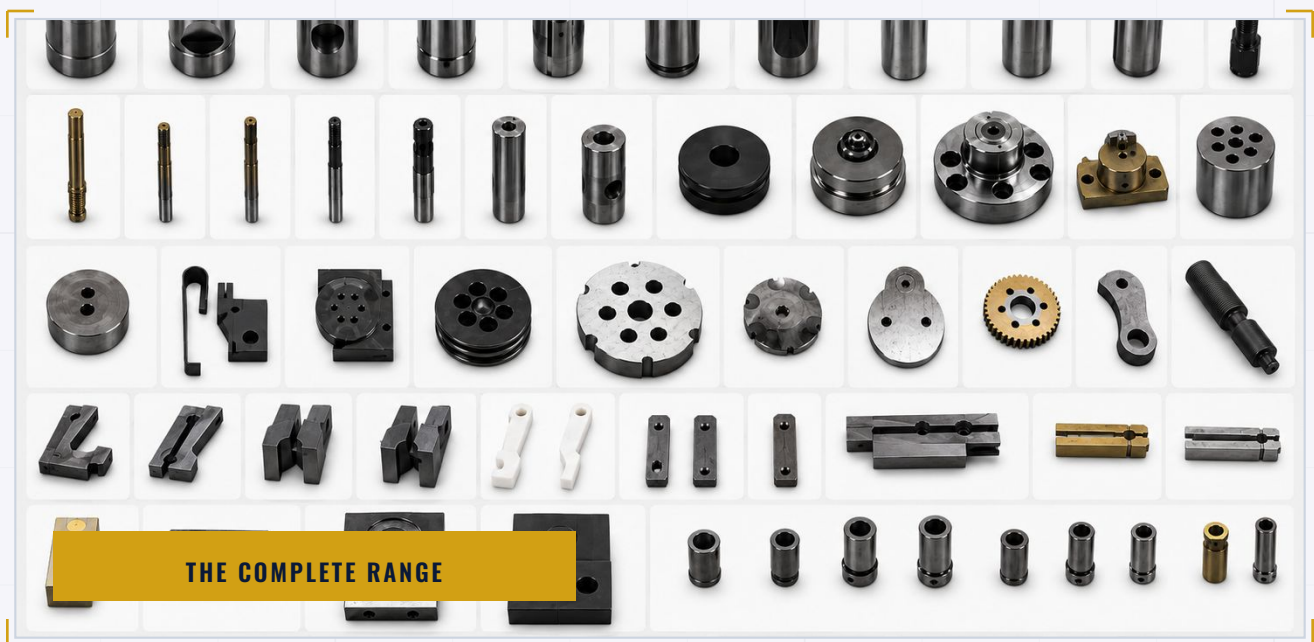
BK ENGINEERING WORKS

07

— PRECISION COLD FORGING TOOLING

PRODUCT PORTFOLIO

A complete range of cold-forging tooling for multi-station nut forming machines — every line manufactured in-house from premium raw materials and vacuum heat treated.



PRODUCT LINES

- Carbide Dies
- Heading Dies
- Punches
- KO Pins
- Segments
- Wire Cutter Holders
- Special Tooling
- Custom Cold-Forge Tooling
- Nut Former Tooling
- Hex Nut Tooling
- Flange Nut Tooling

07

— DIES · PUNCHES · PINS

TOOLING RANGE



— COLD FORGING DIES

Carbide & Heading Dies

Precision-ground die bodies and inserts across the full size range, machined from premium tool steel and carbide, then vacuum heat treated for maximum wear life.

— FORMING & EJECTION

Punches & KO Pins

Formed-nose punches in coated and uncoated finish — hex, spline and flat forms — alongside knock-out pins ground for exact concentricity and clean ejection.



— CASED TOOLING

Die Assemblies & Holders

Complete die assemblies with hex bore and mounting bosses, supplied cased and ready to fit to multi-station nut formers.

07

— SPECIAL & CUSTOM TOOLING

TOOLING RANGE



— VACUUM HEAT TREATED

Hardened Die Bodies

Finished die bodies etched with batch and hardness data — full traceability from raw bar through heat treatment to final inspection.

— CASED TOOLING

Die Assemblies

Complete cased die assemblies with hex bore and mounting bosses, supplied ready to fit to the nut former.



— THREADED COMPONENTS

Threaded Hex Bodies

Externally threaded hex bodies produced to customer drawing — an example of the custom cold-forge tooling we manufacture to specification.



— THE OUTPUT

The fasteners our tooling forms. Hex nuts produced on multi-station nut formers running BK Engineering dies, punches and KO pins.



Built to your drawing.

07

— PUNCHES, PINS & INSERTS

TOOLING RANGE



— EJECTION TOOLING

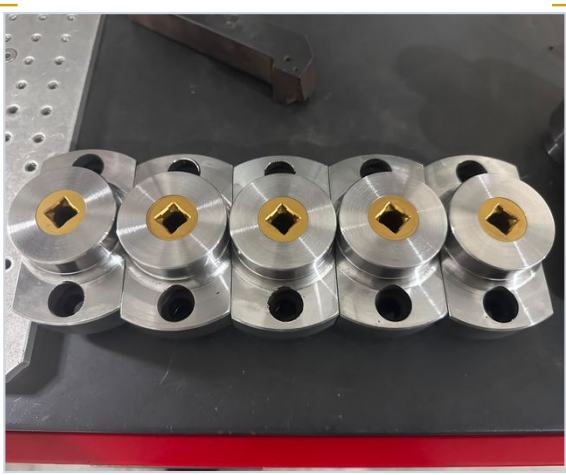
Formed KO Pins

Knock-out pins with formed heads, ground to length and diameter after vacuum heat treatment. Concentricity is held along the working length so parts leave the die cleanly, cycle after cycle.

— GROUND TO SIZE

Precision Ground Pins

Straight-shank ejector pins finished by cylindrical grinding. Precision ground and hand-polished for dimensional accuracy and smooth operation in the station.



— SQUARE-FORM TOOLING

Carbide Insert Dies

Steel-cased dies with pressed tungsten carbide inserts (GT55) for square-form work — wear resistance where forming loads concentrate most.

— FROM THE FOUNDER

A MESSAGE

“



Binder Sharma
FOUNDER

At BK Engineering Works, our commitment has always been to deliver reliable, precise, and high-quality tooling solutions for the cold forging industry.

With years of experience in manufacturing nut former dies, punches, KO pins, and other precision tooling, we continuously focus on quality, accuracy, and customer satisfaction.

We believe in building long-term business relationships through consistent workmanship, honest communication, and dependable service.

We look forward to working with our customers and partners worldwide and providing tooling solutions they can trust.

◆ OUR COMMITMENT

Quality, accuracy and customer satisfaction — in every tool we make.

Precision

Manufactured to the drawing, verified before dispatch.

Reliability

Consistent workmanship, order after order.

Partnership

Honest communication and dependable service.

30+
YEARS

42
MACHINES

ISO
9001:2015

8B-38B
DIE RANGE

— QUALITY MANAGEMENT SYSTEM —

ISO 9001:2015 CERTIFIED

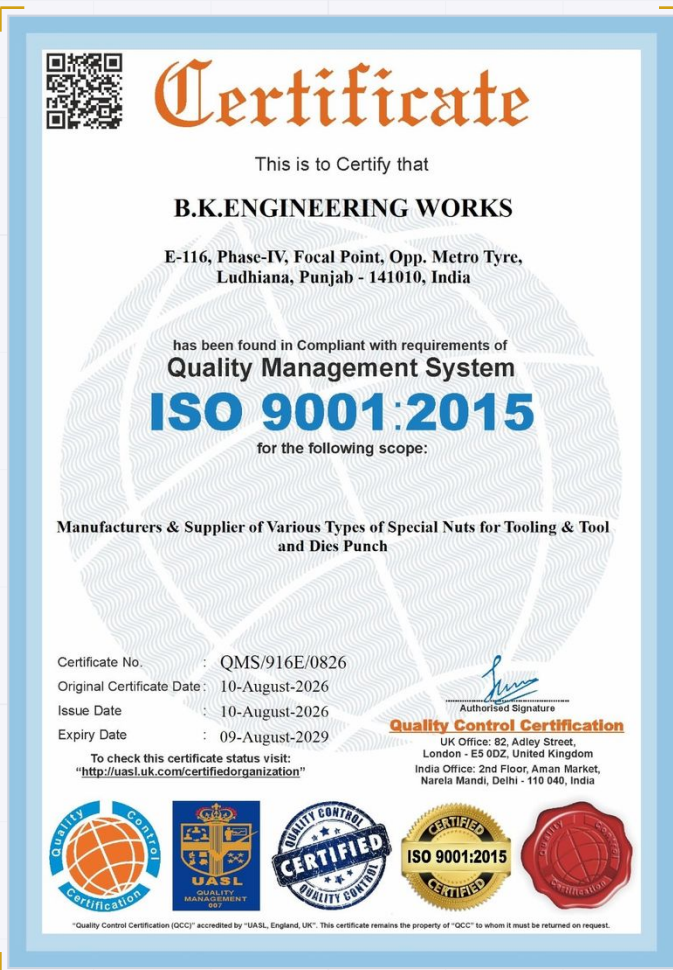
BK Engineering Works operates a Quality Management System certified to ISO 9001:2015 — independently audited and issued by Quality Control Certification, accredited by UASL, England, UK.

◆ **CERTIFICATE DETAILS**

- **STANDARD**
ISO 9001:2015
- **CERTIFICATE NO.**
QMS/916E/0826
- **ORIGINAL ISSUE**
10 August 2026
- **VALID UNTIL**
09 August 2029
- **ISSUED BY**
Quality Control Certification
- **ACCREDITATION**
UASL, England, UK

◆ **CERTIFIED SCOPE**

Manufacturers & Supplier of Various Types of Special Nuts for Tooling & Tool and Dies Punch

**CERTIFICATE OF REGISTRATION**◆ **LEADERSHIP**

**Binder
Sharma**
FOUNDER



**Vanshak
Sharma**
SENIOR MANAGER

◆ **INDEPENDENT VERIFICATION**

Certificate status can be verified directly with the issuing body at uasl.uk.com/certifiedorganization, quoting certificate number QMS/916E/0826.

— CAPABILITY AT A GLANCE

TECHNICAL SPECIFICATIONS

8B–38B

DIE SIZE RANGE

M4–M30

NUT SIZE RANGE

270–300

DIES PER MONTH

400–500

PUNCHES / PINS

DIE SIZES MANUFACTURED

Standard range 8B to 38B

Sizes 8B · 11B · 14B · 17B

19B · 22B · 24B · 27B

30B · 33B · 36B · 38B

Nut size range M4 to M30

Larger tooling To customer drawing

MATERIALS & APPLICATION

Materials Hot die steel · EN24

M2 · M35 high speed steel

Carbide Tungsten carbide GT55

Application Nut former machines

Heat treatment Vacuum

Coating TIN, on request

◆ SURFACE FINISH

Precision ground and hand-polished to maintain dimensional accuracy and ensure smooth operation.

◆ TOOL LIFE

Varies depending on application and production conditions. Actual tool life is determined by machine setup, work material, lubrication and operating parameters.

08

— SECTORS WE SUPPLY

INDUSTRIES SERVED

BK Engineering Works supplies precision cold-forging tooling across a broad range of manufacturing sectors — powering the fastener supply chain that underpins Indian industry.



Fastener Manufacturing

Dies, punches and complete tooling for nut and bolt production lines.



Automotive Industry

Precision tooling for high-volume automotive fastener manufacturing.



Industrial Components

Cold-forge tooling for engineered industrial fastening components.



Construction Hardware

Tooling for structural nuts, bolts and construction fasteners.



Engineering Industry

Custom tooling solutions for general engineering applications.



Cold Forging Industry

Complete multi-station nut-former tooling for cold forging.

◆ APPLICATIONS & TOOLING RANGE

We manufacture cold-forging tooling from **8B to 38B** for hex nuts, flange nuts and specialised cold-forged fasteners — and produce larger or special tooling to customer **AutoCAD drawings and technical specifications**.





TOOL LIFE

A die is only as good
as the last part it makes.

BK ENGINEERING WORKS

09

— OUR COMMITMENT & THE ROAD AHEAD

STRENGTHS & VISION

"

Precision

Exact dimensional accuracy and superior surface finish on every tool.

"

Durability

Premium materials and vacuum heat treatment for maximum tool life.

"

Reliability

Consistent quality, competitive pricing and on-time delivery.

"

Innovation

Advanced CNC and EDM technology, and custom tooling capability.

◆ FUTURE VISION

Expanding Into the Global Market

Building on **30+ years of engineering expertise**, BK Engineering Works is focused on expanding into the global market — delivering world-class cold-forging tooling to become India's largest and most trusted Cold Forge Tool Room. Our commitment remains unchanged: **precision in every tool, reliability in every delivery**.

01

QUALITY

02

PRECISION

03

DURABILITY

04

INNOVATION

◆ OUR COMMITMENT

Every tool we manufacture reflects three decades of engineering discipline — built to exact tolerance, hardened for long life, and delivered on time. That is the standard our clients across India rely on, and the foundation for our growth into new markets.

— PLACING AN ORDER

HOW TO ORDER

Five steps from enquiry to dispatch. Sending complete information at the first stage is what allows us to quote accurately and manufacture to your exact requirement.

01

Send your requirements

Email your enquiry with a proper tooling drawing and complete dimensions, the nut drawing or specification (a photo or sample helps), and the required material specification with HRC/hardness.

02

Quotation & order confirmation

After reviewing your drawings and requirements we provide a quotation. Once accepted, the order is confirmed on receipt of 70% advance payment.

03

Manufacturing lead time

Standard manufacturing time is approximately 20–25 days from order confirmation and receipt of advance payment and technical information. TIN coating on punches, KO pins or dies adds 4–5 working days.

04

Balance payment & dispatch

Once tooling is completed and the invoice raised, the remaining 30% balance is payable before dispatch. Our standard payment period is up to 30 days.

05

Quality & size responsibility

We take responsibility for the nut size and dimensions produced by our tooling, and rectify any error in our manufacture.

◆ IMPORTANT

Please ensure the complete drawing, dimensions, material specification and required HRC/hardness are clearly stated when placing the order. This allows us to manufacture tooling to your exact requirements.

◆ TOOLING BREAKAGE

Breakage caused by improper machine setting, incorrect operation, excessive load, improper alignment or incorrect header setup is not a manufacturing defect. In such cases the machine setup and operation should be checked.

10

— GET IN TOUCH

CONTACT US



CONTACT DIRECTORY

COMPANY

BK Engineering Works

FOUNDER

Mr. Binder Sharma

ESTABLISHED

Year 1995

EMAIL

bkengg1997@gmail.com

ADDRESS

E-116, Phase-IV, Focal Point, Opp. Metro Tyre,
Ludhiana – 141010, Punjab, India

GSTIN / UIN

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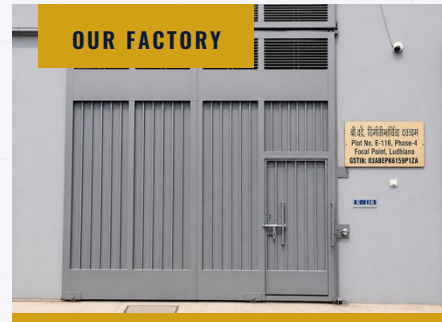
UDYAM REG.

PB-12-0059997

STATE

Punjab (Code: 03)

OUR FACTORY



E-116, PHASE-IV, FOCAL POINT

CNC MACHINING



PROGRAMMED TURNING ON THE TL-200

INSPECTION

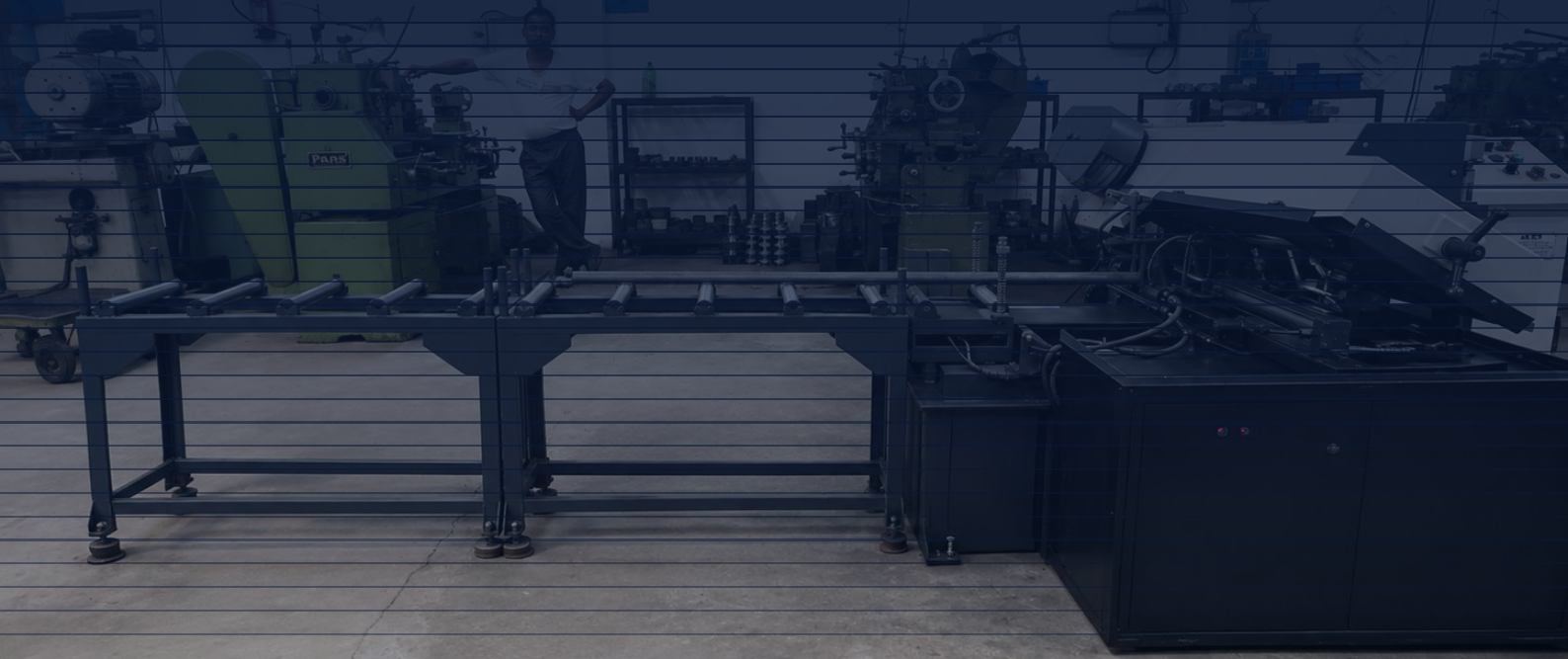


DIMENSIONAL CHECK BEFORE DISPATCH

TOOL ROOM



TOOLING DESIGN & DEVELOPMENT



PRECISION COLD FORGING TOOLING MANUFACTURER

PRECISION IN EVERY TOOL · RELIABILITY IN EVERY DELIVERY

GET IN TOUCH

ADDRESS

E-116, Phase-IV, Focal Point, Opp. Metro Tyre, Ludhiana – 141010, Punjab, India

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GSTIN

03ABEPK6159P1ZA · UDYAM PB-12-0059997

ESTABLISHED 1995 · 30+ YEARS OF PRECISION ENGINEERING